

# Certificate

**TÜVNORD/15085/CL1/125/10/6A1**

Report no. / Manufacturer no. / Validity notice: 8123733476 / 13179 / 2025-07-22 - 2027-09-20

## **Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023**

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

**Technik Team GmbH**  
**Kruppstraße 7**  
**48683 Ahaus**  
**Germany**

fulfills the requirements of the TNS-EN15085 certification scheme  
for the scope

**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

Lead auditor:  
Dipl.-Ing. GRÖNING

Hamburg, 2025-07-22



certification body, Dipl.-Ing. (FH) ROHARDT

**TÜV NORD Systems GmbH & Co. KG**  
Große Bahnstraße 31, 22525 Hamburg  
tuev-nord.de | certifications@tuev-nord.de



## Scope of the certificate

# TÜVNORD/15085/CL1/125/10/6A1

Report no. / Manufacturer no. / Validity notice: 8123733476 / 13179 / 2025-07-22 - 2027-09-20

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 8.1	t = 3 - 12 mm t = 1.4 - 4 mm	FW FW
131	23.1 23.1	t = 3 - 8 mm t = 3 - 40 mm	BW FW
135	1.1 1.2 1.2  2.2 2.2 3.1 7.1 7.1 7.1 8.1 8.1	t ≥ 1.4 mm t ≥ 3 mm t = 3 - 40 mm D ≥ 84.2 mm t = 1.4 - 20 mm t = 3 - 20 mm t ≥ 5 mm t = 0.7 - 10 mm t = 1 - 10 mm t = 12.5 - 50 mm t = 1.25 - 10 mm t = 1.75 - 10 mm	FW FW BW  FW BW FW FW BW BW BW FW
141	1.1  1.1 1.2  1.3 2.2 22.3 22.4 23.1 5.2, 7.1 7.1 8.1 8.1	t = 0.75 - 20 mm D ≥ 11 mm t = 3 - 20 mm t = 3 - 17.6 mm D ≥ 84.15 mm t = 0.75 - 3 mm t = 1 - 6 mm t = 3 - 8 mm t = 3 - 16 mm t = 3 - 6 mm t = 3 - 10 mm t = 0.5 - 10 mm t = 0.75 - 16 mm D ≥ 21 mm t = 1.75 - 5 mm	BW  FW BW  BW FW BW FW FW FW BW BW FW

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Dennis Rosellen, Level A (IWE) [external]

born: 1980-01-25

### 1st deputy(ies) of the responsible welding coordinator(s):

Florian Göcke, Level A (IWE)

born: 1987-03-18

### Others deputies:

-

### Remarks:

The welding coordinator Dennis Rosellen is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.